

NOTE 1 – Tolerances in this table apply to any length, not necessarily the rolling direction, up to 36 in. [914 mm] and to any 36 in. [914 mm] of longer lengths in the plane of the plate surface with the concavity of the curvature upward.

NOTE 2 – If the longer dimension is under 36 in. [914 mm], the tolerance is not greater than ¼ in. [6.4 mm].

NOTE 3 – If the yield strengths of 35 ksi [240 MPa] or more, the permitted variations are increased to 1 ½ times the amounts shown.

### Permitted Variations in Thickness of Hot-Rolled Mill Plate (Quarto Plate)<sup>A,B</sup>

Specified Thickness (t), in. [mm]	Width (w)			
	w ≤ 84 [2134]	84 [2134] < w ≤ 120 [3048]	120 [3048] < w ≤ 144 [3658]	w ≤ 144 [3658]
t < 1/4 [1.40]	0.055 [1.35]	0.070 [1.78]	---	---
1/4 [1.40] ≤ t < 1/2 [9.52]	0.045 [1.14]	0.050 [1.27]	0.085 [2.16]	---
1/2 [9.52] ≤ t < 1 [19.05]	0.055 [1.40]	0.060 [1.52]	0.085 [2.16]	---
1 [19.05] ≤ t < 2 [25.40]	0.060 [1.52]	0.065 [1.65]	0.085 [2.16]	---
2 [25.40] ≤ t < 3 [50.80]	0.070 [1.78]	0.075 [1.90]	0.095 [2.41]	---
3 [50.80] ≤ t < 4 [76.20]	0.125 [3.20]	0.150 [3.80]	0.175 [4.45]	---
4 [76.20] ≤ t < 6 [101.6]	0.150 [3.81]	0.160 [4.06]	0.200 [5.08]	---
6 [101.6] ≤ t < 8 [152.4]	0.180 [4.57]	0.200 [5.08]	0.335 [8.50]	---
8 [152.4] ≤ t < 10 [203.2]	0.235 [6.00]	0.255 [6.48]	0.355 [9.02]	---
10 [203.2] ≤ t < 16 [254.0]	0.315 [8.00]	0.335 [8.50]	0.435 [11.0]	---